

Date: Monday, 16/06/2008 10:26:09 AM  
 User: Julie Lecocq

## Process Sheet

|                                    |                                     |                           |                      |
|------------------------------------|-------------------------------------|---------------------------|----------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services | <b>Drawing Name</b> :     | REAR LOCKER EXTENDER |
| <b>Job Number</b> :                | 39896                               |                           |                      |
| <b>Estimate Number</b> :           | 10719                               |                           |                      |
| <b>P.O. Number</b> :               |                                     | <b>Part Number</b> :      | D350604041           |
| <b>This Issue</b> :                | 16/06/2008                          | <b>S.O. No.</b> :         |                      |
| <b>Prsht Rev.</b> :                | NC                                  | <b>Drawing Number</b> :   | D2273/D350-604-041   |
| <b>First Issue</b> :               | / /                                 | <b>Project Number</b> :   | N/A                  |
| <b>Previous Run</b> :              | 39895                               | <b>Drawing Revision</b> : | D/A1                 |
| <b>Written By</b> :                |                                     | <b>Material</b> :         |                      |
| <b>Checked &amp; Approved By</b> : | <u>JLD 08.6.16</u>                  | <b>Due Date</b> :         | 15/07/2008           |
| <b>Comment</b> :                   | Est Rev:Q 03.12.01 Reformat KJ/RF   |                           |                      |

Qty: 1 Um: Each

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |    |                  |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



**Comment:** DOCUMENT CONTROL  
 Photocopy bluefile and create labels per PPP D350-604-041CHG001

JLD 08.6.17

S 08/02/15

|     |    |            |
|-----|----|------------|
| 2.0 | PG | PURCHASING |
|-----|----|------------|



**Comment:** PURCHASING  
 Issue P/O: 6575  
 Description: D350-604-041 Rear locker extender.  
 Supplier: Delastek.  
 Certification of Conformity and process sheet from Delastek is required.  
 Camlock stud  
 ship to Delastek B

C 208/06/17 ①

4 x 2600-4

m107545

|     |       |              |
|-----|-------|--------------|
| 3.0 | 26004 | Camlock stud |
|-----|-------|--------------|



**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

|     |             |                      |
|-----|-------------|----------------------|
| 4.0 | D350604041P | Rear Locker Extender |
|-----|-------------|----------------------|



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Rear Locker Extender

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



**Comment:** PACKAGING RESOURCE #1  
 Receive and Inspect for transit damage. Ensure a copy of Certification of Conformity and process sheet from Delastek is attached.

AS 08/07/15

(XU) - L

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: • Monday, 16/06/2008 10:26:09 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REAR LOCKER EXTENDER

Job Number: 39896

Part Number: D350604041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: Check hole locations to template. DT 8824 Check process sheet and audit.

08/07/15 (x)

7.0

D2268

Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

| Qty | Part# | Description | Batch |
|-----|-------|-------------|-------|
| 1   | D2268 | Placard     | 38556 |

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Place D2268 decal as per Dwg D350-604-041.

9.0

D2269

Decal



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: for shipment with part

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|-------|
| 1   | D2269       | Placard     | 39010 |

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

08/07/15 (x)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-604-041

Location: 50

PPP Rev: 2

8/7/17

50

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/17

Job Completion



MF 08-07-17

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

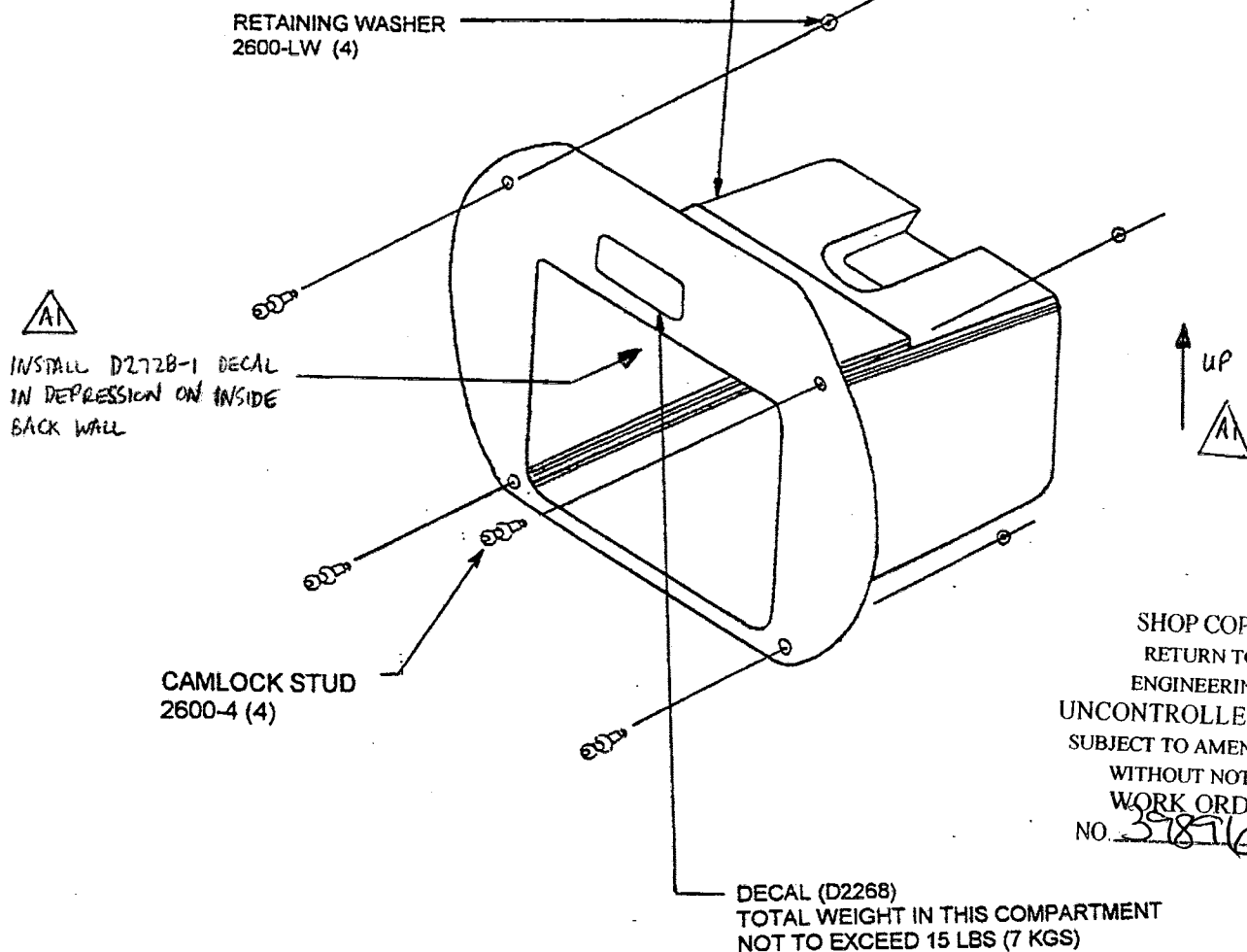
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



|                              |  |                         |  |   |  |
|------------------------------|--|-------------------------|--|---|--|
| DESIGN<br>BW                 |  | DRAWN BY<br>CP          |  | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |  |
| CHECKED<br>[Signature]       |  | APPROVED<br>[Signature] |  | DRAWING NO. REV. A<br>D350-604-041 SHEET 1 OF 1   |  |
| DATE<br>02.04.01             |  |                         |  | TITLE SCALE<br>REAR LOCKER EXTENDER ASSEMBLY NTS  |  |
| A                            |  | 02.04.01                |  | NEW ISSUE   |  |
| AI                           |  | [Signature] RF 02.04.23 |  | ADD D2728-1 DECAL & ORIENTATION NOTE              |  |
| REAR LOCKER EXTENDER (D2273) |  |                         |  |   |  |

RELEASED  
02.04.03



### D350-604-041 REAR LOCKER EXTENDER

NOTE: DECALS TO BE ORIENTED TO MATCH 'UP' ORIENTATION OF RLE

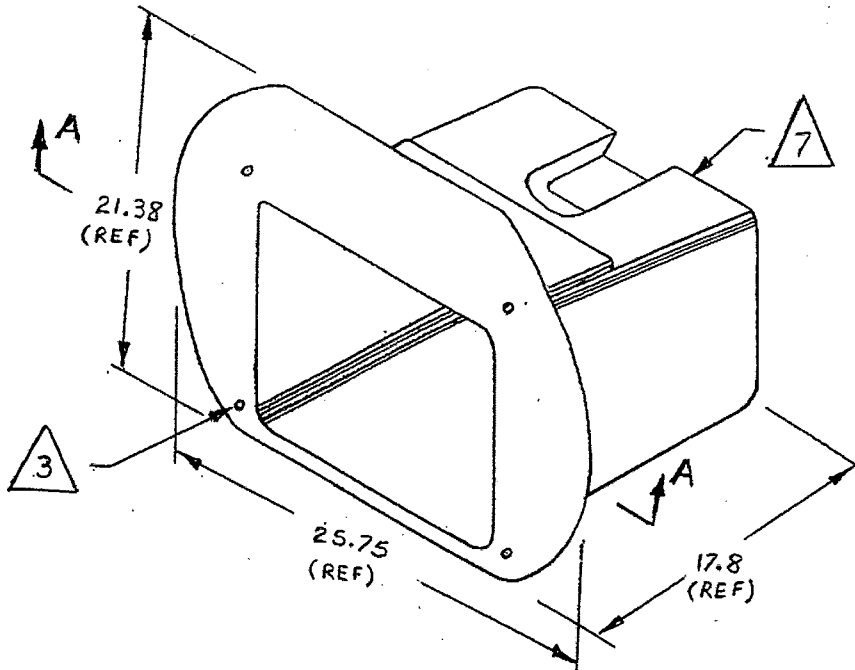


Copyright © 2002 by DART AEROSPACE LTD

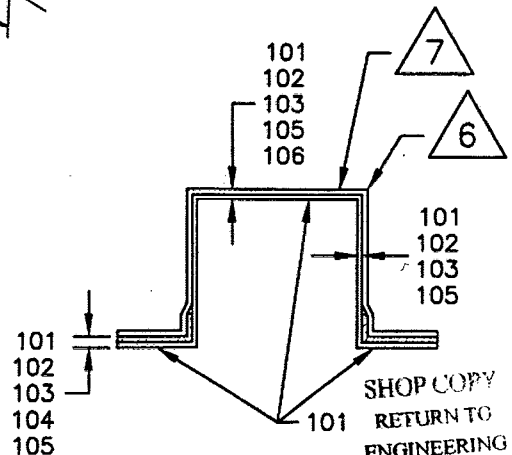
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**DART**

|         |          |                                      |                          |                             |              |
|---------|----------|--------------------------------------|--------------------------|-----------------------------|--------------|
| DESIGN  | JB       | DRAWN BY                             | DP                       | DART AEROSPACE LTD          | REV. D       |
|         |          |                                      |                          | HAWKESBURY, ONTARIO, CANADA |              |
| CHECKED | JP       | APPROVED                             | DP                       | DRAWING NO.                 | SHEET 1 OF 1 |
|         |          |                                      |                          | D2273                       |              |
| DATE    | 02.04.01 | TITLE                                | 350 REAR LOCKER EXTENDER | SCALE                       | NTS          |
| B       | 96.05.27 | RE-DRAWN                             |                          |                             |              |
| C       | 02.01.30 | CLARIFY MATERIAL, LAYUP, AND TOOLING |                          |                             |              |
| D       | 02.04.01 | REMOVE EPOCAST, ADD SURFACE FINISH   |                          |                             |              |

**RELEASED**  
02.04.03**NOTES:**

- 1) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.
- 2) LAYUP USING DT8010 MOLD. WET LAYUP NO BAG/VACUUM.
- 3) TRIM & DRILL PER DT8020. OPEN HOLES TO  $\phi 0.257$  (4 PLACES).
- 4) MATERIALS:  
RESIN: DERA KANE 470-36/411/510A40  
FIBRE: 9oz = 9.7 oz 7781 WEAVE "S" GLASS  
18oz = 18.0 oz ROVING "E" GLASS.
- 5) CONSTRUCTION:  
101-WHITE GLOSS GELCOAT # GEL 944W005.  
102-9oz ALL OVER.  
103-18oz ALL OVER.  
104-18oz RE-INFORCE FRONT FLANGE EXTENDING 2" ON SIDES.  
105-9oz ALL OVER.  
106-PEEL PLY.
- 6) MATTE TO HOLD DOWN CORNERS AS REQUIRED.
- 7) FINISH THIS SURFACE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S.
- 8) ALL DIMENSIONS ARE IN INCHES.



SHOP COPY  
RETURN TO  
ENGINEERING  
SECTION A  
CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 39896

Copyright © 1996 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DELASTEK COMPOSITES INC.  
2699, 5ième Avenue  
Local 14, PORTE -A-  
Grand-Mère, Québec G9T 5K7  
Can \*\*Fax (819) 533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

Telephone: (819) 533-5788  
Warehouse: MAIN

|            |       |
|------------|-------|
| Invoice #  | 12810 |
| Customer # | DART  |

Bill to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-5200  
Contact: Linda Lacelle

| Ship via     |            | F.O.B.        |             | Terms  |  | Salesperson              |  |
|--------------|------------|---------------|-------------|--|--|--------------------------|--|
| PURO COLLECT |            | Origin        |             | Net30 days   |  | Claude Lessard, ext. 233 |  |
| Ship date    | Order Date | Our PO #      | Order by    | Your PO #  |  | GST/PST #                |  |
| 14/07/2008   | 16/06/2008 | 5830          | C. Lavoie   | PO00006675   |  |                          |  |
| Order Qty    | B.O. Qty   | Current Ship. | Item #      | Item Description   |  |                          |  |
| 1            | 0          | 1             | DKC134-0003 | Rear Locker Extender D350-604-041P B39895<br>Référence DKA362-0004<br>DWG: D350-604-041 REV. A1<br>D2273 REV. D<br>Job: 43118<br>U de M : Each |  |                          |  |
| 1            | 0          | 1             | DKC134-0003 | Rear Locker Extender D350-604-041P B39896<br>Référence DKA362-0004<br>DWG: D350-604-041 REV. A1<br>D2273 REV. D<br>Job: 43141<br>U de M : Each |  |                          |  |
| 1            | 0          | 1             | DKC134-0003 | Rear Locker Extender D350-604-041P B39897<br>Référence DKA362-0004<br>DWG: D350-604-041 REV. A1<br>D2273 REV. D<br>Job: 43142<br>U de M : Each |  |                          |  |

It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.

Continued on next page

Accepted by:

Quality department

AQ-357

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.





DELASTEK COMPOSITES INC.  
2699, 5ième Avenue  
Local 14, PORTE -A-  
Grand-Mère, Québec G9T 5K7  
Can \*\*Fax (819) 533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

|            |       |
|------------|-------|
| Invoice #  | 12810 |
| Customer # | DART  |

Telephone: (819) 533-5788

Warehouse: MAIN

Bill to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship to:

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-5200

Contact: Linda Lacelle

| Ship via     |            | F.O.B.        |             | Terms  |            | Salesperson              |  |
|--------------|------------|---------------|-------------|--|------------|--------------------------|--|
| PURO COLLECT |            | Origin        |             | Net30 days   |            | Claude Lessard, ext. 233 |  |
| Ship date    | Order Date | Our PO #      | Order by    |  | Your PO #  | GST/PST #                |  |
| 14/07/2008   | 16/06/2008 | 5830          | C. Lavoie   |  | PO00006675 |                          |  |
| Order Qty    | B.O. Qty   | Current Ship. | Item #      | Item Description   |            |                          |  |
| 1            | 0          | 1             | DKC134-0003 | Rear Locker Extender D350-604-041P B39898<br>Référence DKA362-0004<br>DWG: D350-604-041 REV. A1<br>D2273 REV. D<br>Job: 43143<br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br><br>< |            |                          |  |

*It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.*

Accepted by:

Quality department

AQ-357

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.





Date: , Jeudi, 2008-06-19 09:05:19

Utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 43141

Numéro Article: DKC134-0003

Numéro Job:



| # Séq.: | Machine ou Opération: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |         |                               |
|-----|---------|-------------------------------|
| 3.0 | AAC0273 | Gel Coat Blanc N° Gel 944W005 |
|-----|---------|-------------------------------|

Commentair Qty.: 1.575 KILOGRAMME(s)/Unit Total : 1.575 KILOGRAMME(s)  
Gel Coat Blanc N° Gel 944W005 N° de Lot: 1-6718-1

|     |         |                   |
|-----|---------|-------------------|
| 4.0 | AAC0275 | Catalyst N° DDM-9 |
|-----|---------|-------------------|

Commentair Qty.: 0.0066 PINTE(s)/Unit Total : 0.0066 PINTE(s)  
Catalyst N° DDM-9 N° de Lot: 1-6270-1

|     |        |         |
|-----|--------|---------|
| 5.0 | AC0260 | Acetone |
|-----|--------|---------|

Commentair Qty.: 0.200 UNITE(s)/Unit Total : 0.200 UNITE(s)  
Acetone

|     |               |                              |
|-----|---------------|------------------------------|
| 6.0 | PRÉPARATION 3 | PRÉPARATION DU MATÉRIEL DART |
|-----|---------------|------------------------------|



Commentair Setup: 0.00Hrs/ Run: 30.0000Min Total Run : 0.5000Hrs  
PRÉPARATION DU MATÉRIEL

Faire la préparation du matériel selon I.F. # DKC134-0003-5 :

Dans une quantité de Gel Coat N° 944W005 ajouter 2% de Catalyst N° DDM-9 et diluer à l'aide de 10% d'acétone.

Quantité: 1 Date: 3-7-08 Sceau:

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

|     |           |                         |
|-----|-----------|-------------------------|
| 7.0 | GEL COAT. | APPLICATION DE GEL COAT |
|-----|-----------|-------------------------|



Commentair Setup: 0.00Hrs/ Run: 20.0000Min Total Run : 0.3333Hrs  
APPLICATION DE GEL COAT

Selon I.F. 134-0003

À l'aide d'un fusil à gel coat appliquer une couche entre 15 et 20 millièmes de Gel Coat sur le moule N° DKG 362-010 et laisser sécher pendant un minimum de 2 heures avant de faire le lay-up, mais ne pas dépasser 24 heures de séchage selon l'instruction de travail N° Tec-70.

Note: Le gel coat ne doit contenir aucun "airdry" ni aucune cire. Et le temp de séchage est important afin d'éviter d'avoir des défauts de surface, et afin d'éviter que le tissu ne vienne marquer au travers du Gel Coat ainsi que d'éviter d'avoir un rétrécissement.

Autocontrôle de fabrication. ( Visuel du Gel Coat )

Quantité: 1 Date: 3-7-08 Sceau:

Date: Jeudi, 2008-06-19 09:05:19  
Utilisateur: Marc Dube


# Feuille de Procédé

|                          |                     |   |
|--------------------------|---------------------|---|
| Client : DART            | Dart Aerospace Ltd. | Nom Dessin : REAR LOCKER EXTENDER         |
| Numéro Job : 43141       |                     | Numéro Article : DKC134-0003              |
| Numéro Soumission : 1708 |                     | Numéro Dessin : D350-604-041 & D2273      |
| Numéro B.A. :            |                     | Projet Numéro : DKC134                    |
| Cette fois : 2008-06-19  | No. B.V. :          | Révision dessin : A & D                   |
| Prsht Rev. : NC          |                     | Matériel : Résine Derakane 470-36/411/510 |
| Prem. fois : - -         | Type :              | Date Due : 2008-06-26                     |
| Job précédente : 43118   |                     | Qté: 1 Udm: UNITE                         |



Écrit par : \_\_\_\_\_  
Vérifié & Approuvé par : \_\_\_\_\_  
Commentaires : N° de pièce Laminée Dart Aerospace: D2273  
N° de pièce Assemblée Dart Aerospace: D350-604-041  
N° de pièce Delastek Aeronautique: DKA362-0004  
N° de pièce Delastek Composites: DKC134-0003

Process Sheet Rév.: 12 Modification des séquence pour y inclure les N° d'instruction de fabrication.

## Produit additionnel

Numéro Job: 

| # Séq.:   | Machine ou Opération: | Description : |
|---|-----------------------|---------------|
| 1.0   | AC0303                | Frekote 44NC  |
| Commentair Qty.: 0.017 UNITE(s)/Unit Total : 0.017 UNITE(s)<br>Frekote 44NC |                       |               |

|   |               |                              |
|---|---------------|------------------------------|
| 2.0   | PRÉPARATION 3 | PRÉPARATION DU MATÉRIEL DART |
|   |               |                              |

Commentair Setup: 0.00Hrs/ Run: 15.0000Min Total Run : 0.2500Hrs  
PRÉPARATION DU MOULE

Nettoyer le moule à l'aide d'un chiffon humide et sécher à l'air. Selon I.F. # DKC134-0003-5.

Note: Afin que le frekote agisse pleinement, le moule doit être libre de toute contamination, enlever tout contaminants à l'aide de Frekote PMC, PMC Plus ou tout autre solvant efficace. Il est permis d'utiliser un abrasif (Doux) afin d'enlever toute accumulation de résine sur le moule.

Appliquer 2 couches de Frekote 44-NC à l'aide du chiffon propre en laissant sécher pendant 15 minutes entre les couches. Le séchage de la dernière couche doit être de 3 heures à température de la pièce avant d'appliquer le Gel Coat.

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Date: Jeudi, 2008-06-19 09:05:19  
Utilisateur: Marc Dubé

## Feuille de Procédé

Client: -DART Dart Aerospace Ltd.

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 43141

Numéro Article: DKC134-0003

Numéro Job:



# Séq.: Machine ou Opération: Description :

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

8.0 AAC0324 Résine (411B7530) 411-350 promo. 75min.

Commentair Qty.: 1.680 KILOGRAMME(s)/Unit Total: 1.680 KILOGRAMME(s)  
Résine (411B7530) 411-350 promo. 75min. N° de Lot: 1-21143-1

9.0 AAC0275 Catalyst N° DDM-9

Commentair Qty.: 0.0063 PINTE(s)/Unit Total: 0.0063 PINTE(s)  
Catalyst N° DDM-9

N° de Lot: 1-6270-1

10.0 AAC0326 9.7 oz Weave "S" glass #FG-778150-125Y Volan Finish

Commentair Qty.: 4.6 VERGE(s)/Unit Total: 4.6 VERGE(s)  
9.7 oz 7781 Weave "S" glass #FG-778150-125Y N° de Lot: 2-6476-1

11.0 AAC0277 Fiberglass 18oz Type "E" N° WR1850

Commentair Qty.: 1.14 UNITE(s)/Unit Total: 1.14 UNITE(s)  
Fiberglass 18oz Type "E" N° WR1850 N° de Lot: 1-6476-3


12.0 PRÉPARATION 3 PRÉPARATION DU MATÉRIEL DART



Commentair Setup: 0.00Hrs/ Run: 45.0000Min Total Run: 0.7500Hrs  
PRÉPARATION DU MATÉRIEL

Tailler le matériel selon les dimensions requises à l'aide de gabarit de trimage prévus à cet effet.

Autocontrôle de fabrication. ( Selon gabarits )

Quantité: 1 Date: 17-6-08 Sceau: 

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

13.0 LAMINAGE LAMINAGE PIÈCE DART



Commentair Setup: 0.00Hrs/ Run: 3.5000Hrs Total Run: 3.5000Hrs  
FAIRE LE LAMINAGE DES TISSUS

Selon I.F. 134-0003

Date: Jeudi, 2008-06-19 09:05:19

Utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 43141

Numéro Article: DKC134-0003

Numéro Job:



# Séq.: Machine ou Opération: Description :

S'assurer de ne pas trapper d'air entre les rangs


Inscrire les informations suivantes:

Humidité: 36%

Température: 72°F

Heure: 7:45

Date: 4-7-08

Quantité: 1 Date: 4-7-08 Sceau: 

Quantité: Date: Sceau:

Quantité: Date: Sceau:

Quantité: Date: Sceau:

14.0 AAC0324

Résine (411B7530) 411-350 promo. 75min.

Commentaire Qty.: 0.150 KILOGRAMME(s)/Unit Total: 0.150 KILOGRAMME(s)  
Résine (411B7530) 411-350 promo. 75min.

N° de Lot:

15.0 AAC0275

Catalyst N° DDM-9

Commentaire Qty.: 0.0063 PINTE(s)/Unit Total: 0.0063 PINTE(s)  
Catalyst N° DDM-9

N° de Lot:

16.0 FINITION 3

FINITION PIÈCE DART



Commentaire Setup: 0.00Hrs/ Run: 0.0000Min Total Run: 0.0000Hrs  
FINITION PIÈCE DART

Injecter les bulles d'air selon I.F.# DKC134-0003-5.

Quantité: Date: Sceau:

Quantité: Date: Sceau:

Quantité: Date: Sceau:

Quantité: Date: Sceau:

## Feuille de Procédé

Client: DART Dart Aerospace Ltd. Nom Dessin: REAR LOCKER EXTENDER  
 Numéro Job: 43141 Numéro Article: DKC134-0003

Numéro Job:



| # Séq.: | Machine ou Opération: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|      |             |                      |
|------|-------------|----------------------|
| 17.0 | DÉMOULAGE 1 | DÉMOULAGE PIÈCE DART |
|------|-------------|----------------------|



Commentaire Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs  
 DÉMOULAGE DES PIÈCES

Selon I.F.# DKC134-0003-5.

Faire le démoulage de la pièce en poussant de l'air à l'intérieur tout en faisant bien attention de ne pas l'endommager .

Autocontrôle de fabrication.( Visuel )

Quantité: 1 Date: 7-7-08 Sceau:

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

|      |           |                         |
|------|-----------|-------------------------|
| 18.0 | TRIMAGE 3 | TRIMAGE COMPOSITES DART |
|------|-----------|-------------------------|



Commentaire Setup: 0.00Hrs/ Run: 40.0000Min Total Run : 0.6667Hrs  
 TRIMAGE DE FINITION

Selon I.F.134-0002

Autocontrôle de fabrication.( Visuel et dimensionnel selon le dessin )

Quantité: 1 Date: 7-7-08 Sceau:

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

|      |         |                        |
|------|---------|------------------------|
| 19.0 | AAC0683 | Dupont Primer N° 7704S |
|------|---------|------------------------|

Commentaire Qty.: 0.3330 UNITE(s)/Unit Total : 0.3330 UNITE(s)  
 Dupont Primer.N° 7704S. N° de Lot: 1-2/248-2

Date: Jeudi, 2008-06-19 09:05:19  
Utilisateur: Marc Dubé

## Feuille de Procédé

Client: -DART - Dart Aerospace Ltd.

Nom Dessin: REAR LOCKER EXTENDER

Numéro Job: 43141

Numéro Article: DKC134-0003

Numéro Job:



# Séq.: Machine ou Opération: Description :

20.0 AAC0685 Dupont Activator - Reducer Chromabase N° 7775S

Commentaire Qty.: 0.0667 UNITE(s)/Unit Total: 0.0667 UNITE(s)

Dupont Activator - Reducer Chromabase N° 7775S 1-21248-1

21.0 PRIMER APPLICATION DE PRIMER



Commentaire Setup: 0.00Hrs/ Run: 0.0000Hrs Total Run: 0.0000Hrs

APPLICATION DE PRIMER

Appliquer le primer selon I.G. 0008

Quantité: 1 Date: 10-07-08 Sceau:

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

22.0 AAC0280 Camlock Stud 2600-4 (or Monadnock 1126000-4)

Commentaire Qty.: 4 UNITE(s)/Unit Total: 4 UNITE(s)

Camlock Stud 2600-4 (or Monadnock 1126000-4) N° de Lot: 1-6668-1

23.0 AAC0103 Washer 2600-LW (1127700)

Commentaire Qty.: 4.0 UNITE(s)/Unit Total: 4.0 UNITE(s)

Washer 2600-LW (1127700) N° de Lot: 2-5845-5

24.0 ASSEMBLAGE 3 ASSEMBLAGE GÉNÉRALE DART



Commentaire Setup: 0.00Hrs/ Run: 15.0000Min Total Run: 0.2500Hrs

ASSEMBLAGE GÉNÉRALE DES PIÈCES

Selon I.F. 134-0004

Démasquer la pièce.

Assembler les quatre (4) Camlock Stud N° 2600-4 à l'aide des Lock Washer N° 2600-LW. Selon l'instruction de travail N° I.G.#Pose de stud.

Autocontrôle de l'assemblage ( Visuel )

Quantité: 1 Date: 10-07-08 Sceau:

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Date: Jeudi, 2008-06-19 09:05:19  
Utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART - Dart Aerospace Ltd.  
Numéro Job: 43141

Nom Dessin: REAR LOCKER EXTENDER  
Numéro Article: DKC134-0003

Numéro Job:



| # Séq.: | Machine ou Opération: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|      |                 |                            |
|------|-----------------|----------------------------|
| 25.0 | IDENTIFICATION4 | IDENTIFICATION PIÈCES DART |
|------|-----------------|----------------------------|



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs  
IDENTIFICATION DES PIECES

Selon I.F. 134-0005

Faire l'identification de la pièce: N° de pièce D350-604-041  
N° de Work Order: ~~D350-604-041~~

# 43141

L'identification doit être vers l'extérieur.

Quantité: 1 Date: JUL 10 2008 Sceau:

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

|      |              |                       |
|------|--------------|-----------------------|
| 26.0 | INSPECTION 3 | INSPECTION PIÈCE DART |
|------|--------------|-----------------------|



Commentair Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 0.1667Hrs  
INSPECTION GÉNÉRALE

Faire l'inspection dimensionnelle et visuelle de la pièce selon le dessin.

Quantité: 1 Date: 11-7-08 Sceau: Initiales: M/M.

|      |           |                          |
|------|-----------|--------------------------|
| 27.0 | EMBALLAGE | EMBALLAGE ET ENTREPOSAGE |
|------|-----------|--------------------------|



Commentair Setup: 0.00Hrs/ Run: 0.0000Min Total Run : 0.0000Hrs  
EMBALLAGE ET ENTREPOSAGE

Faire l'emballage de la pièce dans le contenant approprié.

Quantité: 1 Date: 14-7-08 Sceau:

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_